

WHAT IS CLAIMED IS:

1. A rubber sheet with a clothed surface, comprising:
 - a rubber layer;
 - a cloth layer fully disposed on one side of the rubber layer,
 - 5 the cloth layer being previously printed with patterns, the rubber layer and the cloth layer being combined by thermal compression bonding;
 - and
 - a waterproof layer being disposed on the cloth layer
 - opposite to the rubber layer, the waterproof layer separating the cloth
 - 10 layer from water for preventing the cloth layer from containing water and assuring the adhering effect between the rubber layer and the cloth layer.
2. The rubber sheet as claimed in claim 1, wherein a series of
- grain is formed on the surface of the rubber sheet in the thermal
- 15 compression bonding process for combining the rubber layer and the cloth layer.